

Product Data Sheet

Amphenol® Subminiature JT/LJT MIL-C-27599 Solder Contact Connectors

No. 158-1

The popular Amphenol® MIL-C-38999 Series I and II (LJT and JT respectively) are also available in solder versions as both commercial parts and military qualified to MIL-C-27599.

Amphenol JT/LJT MIL-C-27599 solder contact connectors offer the following benefits:

- Lightweight, space saving design
- Contact protection - 100% scoop-proof LJT design prevents bent pins and short circuits during mating
- Quick positive coupling - 3 point bayonet lock system
- Mismatching eliminated - with 5 key/keyway design
- Error proof alternate positioning - insured by different key/keyway locations
- EMI shielding - grounding figures standard in LJT Series; optional in JT Series
- Nine Shell sizes and a variety of shell styles
- Fully intermateable and intermountable with MIL-C-38999 Series I and II, as applicable, crimp type connectors

The JT/LJT solder type connectors use a rigid, hard dielectric insert which is molded around the pin and socket contacts. This permits pressurization of 1 atmosphere across an interface with a leak rate up to 1×10^{-3} cc/sec. See page 7 for classes. Contact positional tolerances are also considerably reduced with less chance of pin bending. Standard solder tools are all that is required to terminate these connectors. Continuous operating temperature is rated at 175°C (302°F).



This publication provides dimensional data and how to order information on the shell styles available in solder type JT/LJT connectors. For insert availability of these solder contact connectors refer to Amphenol catalog 12-090, JT/LJT Subminiature Cylindrical Connectors. A complete line of accessories is also available.

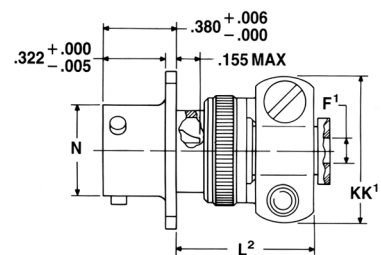
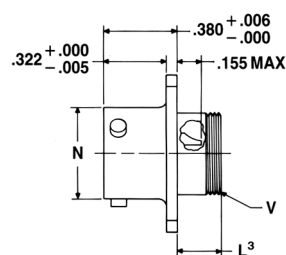
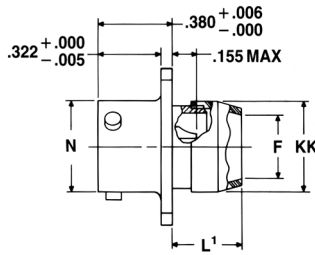
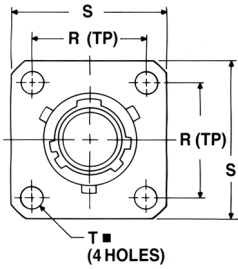
For additional information on JT/LJT solder type connectors or for any special application needs, contact your local Amphenol sales office or:

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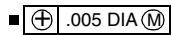
JT00 (MS27334) – solder wall mounting receptacle



*JT00P-XX-XXX (MS27334P)
*JTN00P-XX-XXX

*JT00A-XX-XXX
*JT00C-XX-XXX (MS27334T)
*JTN00A-XX-XXX
*JTN00C-XX-XXX

*JT00A-XX-XXX(SR)
*JTN00A-XX-XXX(SR)
*JTN00C-XX-XXX(SR)



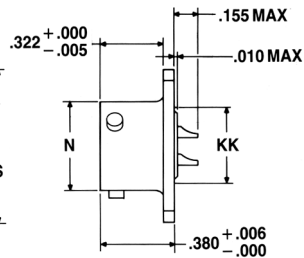
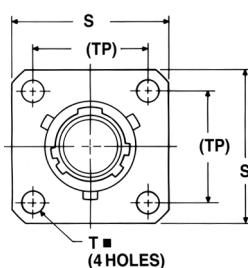
* To complete order number see page 7.

NOTE: For availability of back panel mounting types, consult Amphenol, Sidney, NY.

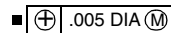
Shell Size	F Dia. Min.	F¹ +.010 - .025	L¹ Max.	L² Max.	L³ Max.	N +.001 - .005	R (TP)	S ±.016	T ±.005	V Thread Modified		KK Dia. Max.	KK¹ Max.
										Size Class 2A	Modified Major Dia.		
8	.312	.125	.422	.734	.234	.473	.594	.812	.120	.4375-28UNEF	.421 - .417	.500	.812
10	.429	.188	.422	.734	.234	.590	.719	.938	.120	.5625-24UNEF	.542 - .538	.625	.875
12	.543	.312	.422	.734	.234	.750	.812	1.031	.120	.6875-24UNEF	.667 - .663	.750	1.000
14	.668	.375	.422	.797	.234	.875	.906	1.125	.120	.8125-20UNEF	.791 - .787	.875	1.125
16	.793	.500	.422	.797	.234	1.000	.969	1.219	.120	.9375-20UNEF	.916 - .912	1.000	1.188
18	.894	.625	.422	.797	.234	1.125	1.062	1.312	.120	1.0625-18UNEF	1.034 - 1.030	1.109	1.438
20	1.019	.625	.422	.859	.234	1.250	1.156	1.438	.120	1.1875-18UNEF	1.158 - 1.154	1.234	1.438
22	1.144	.750	.422	.859	.234	1.375	1.250	1.562	.120	1.3125-18UNEF	1.283 - 1.279	1.359	1.625
24	1.269	.800	.422	.922	.313	1.500	1.375	1.688	.147	1.4375-18UNEF	1.408 - 1.404	1.484	1.719

All dimensions for reference only.

JT02 (MS27335) – solder box mounting receptacle



*JT02P-XX-XXX
*JT02A-XX-XXX
*JT02C-XX-XXX (MS27335T)
*JTN02P-XX-XXX
*JTN02A-XX-XXX
*JTN02C-XX-XXX



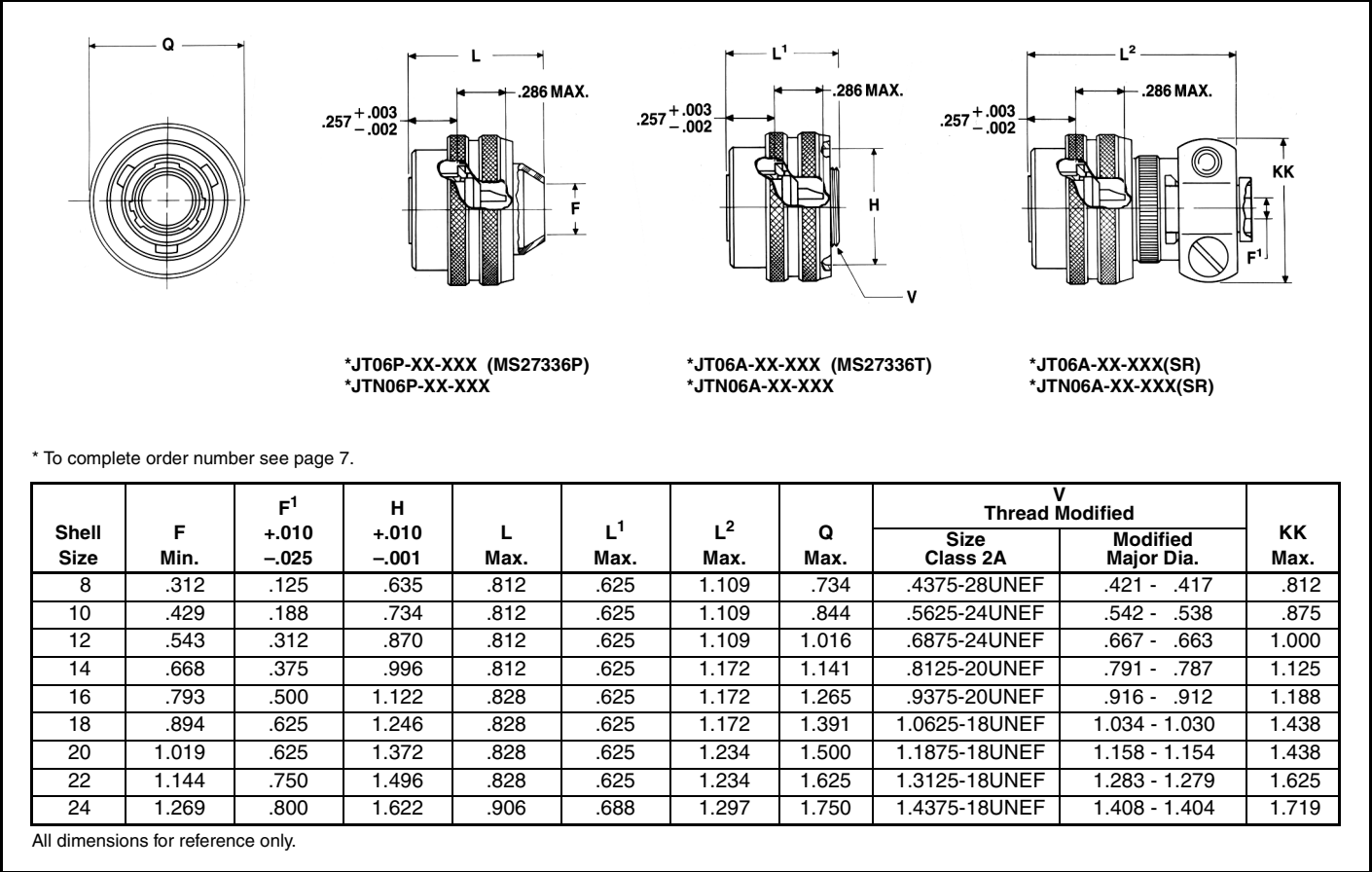
* To complete order number see page 7.

NOTE: For availability of back panel mounting types, consult Amphenol, Sidney, NY.

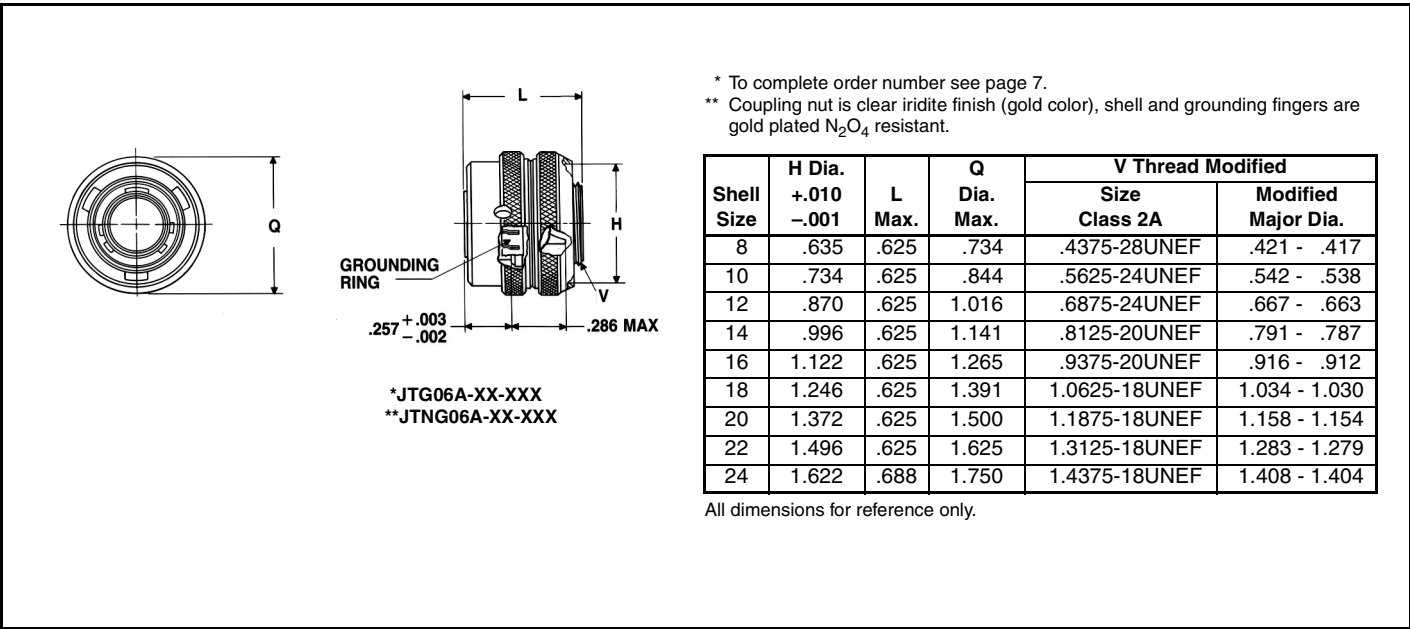
Shell Size	N +.001 - .005	R (TP)	S ±.016	T ±.005	KK Max.
8	.473	.594	.812	.120	.391
10	.590	.719	.938	.120	.508
12	.750	.812	1.031	.120	.622
14	.875	.906	1.125	.120	.749
16	1.000	.969	1.219	.120	.872
18	1.125	1.062	1.312	.120	.976
20	1.250	1.156	1.438	.120	1.101
22	1.375	1.250	1.562	.120	1.226
24	1.500	1.375	1.688	.147	1.351

All dimensions for reference only.

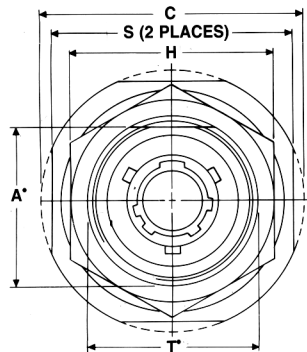
JT06 (MS27336) – solder straight plug



JTG06A – solder straight plug (with grounding ring)



JT07 (MS27337) – solder jam mounting receptacle



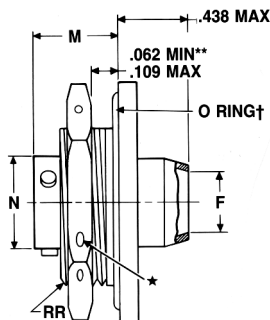
H .059 dia. min. 3 lockwire holes

• "D" shaped mounting hole dimensions.

* To complete order number see page 7.

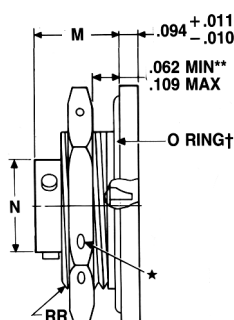
** Panel thickness

† O Ring not furnished with MS27337



*JT07P-XX-XXX (MS27337P)

*JTN07P-XX-XXX

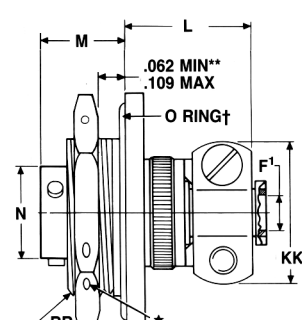


*JT07A-XX-XXX

*JT07C-XX-XXX

*JTN07A-XX-XXX

*JTN07C-XX-XXX



*JT07A-XX-XXX(SR)

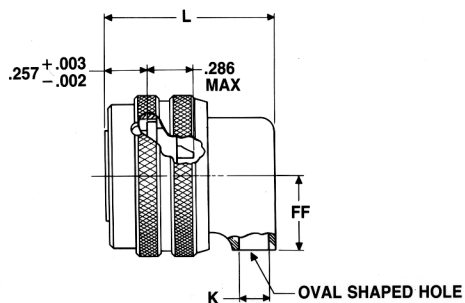
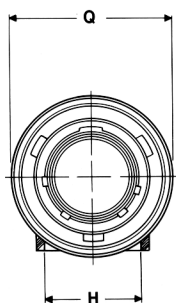
*JTN07A-XX-XXX(SR)

*JTN07C-XX-XXX(SR)

Shell Size	A* +.000 -.010	C Max.	F Min.	F ¹ +.010 -.025	H +.017 -.016	L Max.	M ±.005	N +.001 -.005	S ±.016	T* +.010 -.000	KK Max.	RR Thread Class 2A
8	.830	1.390	.312	.125	1.062	.666	.438	.473	1.250	.884	.812	.8750-20UNEF
10	.955	1.515	.429	.188	1.188	.666	.438	.590	1.375	1.007	.875	1.0000-20UNEF
12	1.084	1.640	.543	.312	1.312	.666	.438	.750	1.500	1.134	1.000	1.1250-18UNEF
14	1.208	1.765	.668	.375	1.438	.729	.438	.875	1.625	1.259	1.125	1.2500-18UNEF
16	1.333	1.953	.793	.500	1.562	.729	.438	1.000	1.781	1.384	1.188	1.3750-18UNEF
18	1.459	2.031	.894	.625	1.688	.729	.438	1.125	1.890	1.507	1.438	1.5000-18UNEF
20	1.576	2.156	1.019	.625	1.812	.765	.464	1.250	2.016	1.634	1.438	1.6250-18UNEF
22	1.701	2.280	1.144	.750	2.000	.765	.464	1.375	2.140	1.759	1.625	1.7500-18UNS
24	1.826	2.405	1.269	.800	2.125	.828	.464	1.500	2.265	1.884	1.719	1.8750-16UN

All dimensions for reference only.

JT08 – solder 90° plug



*JT08P-XX-XXX

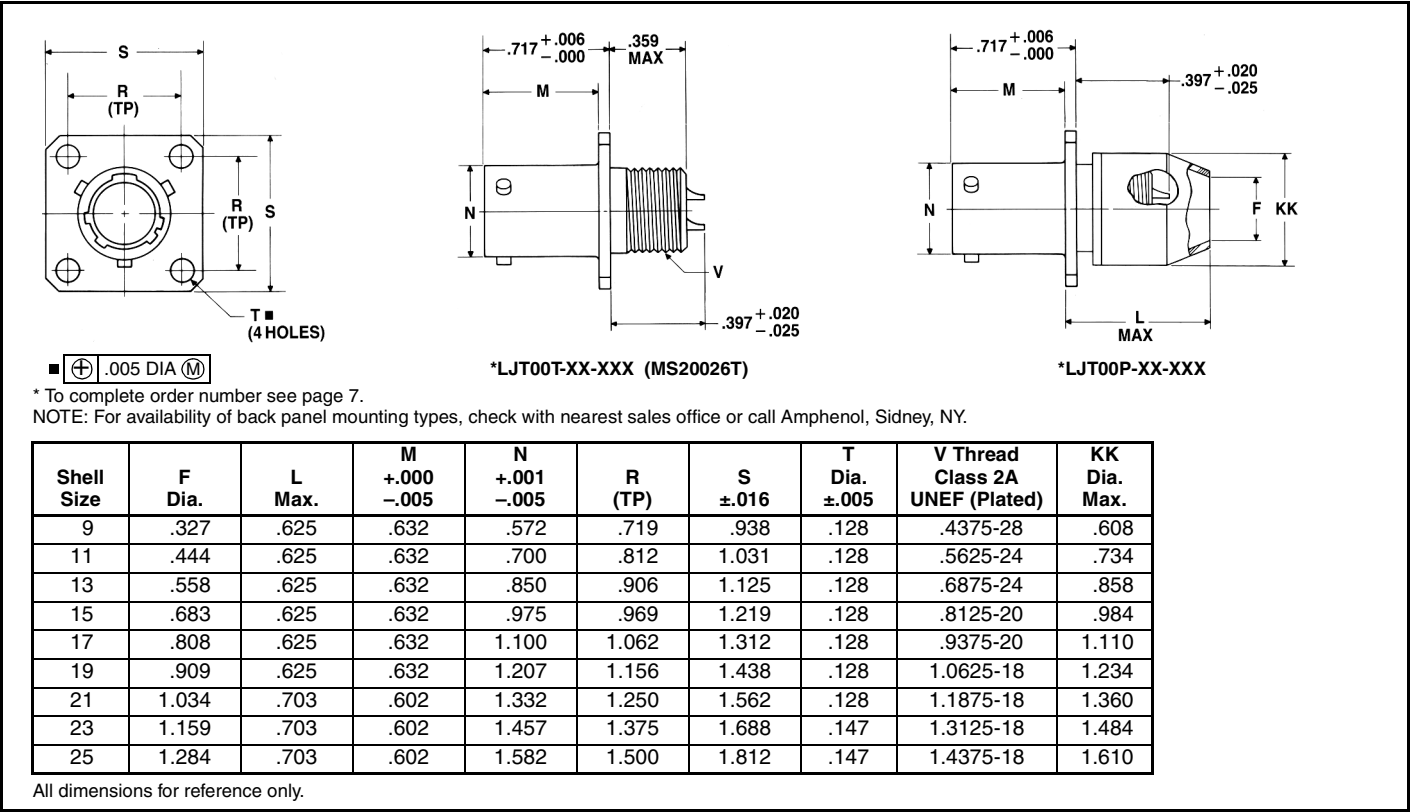
*JTN08P-XX-XXX

* To complete order number see page 7.

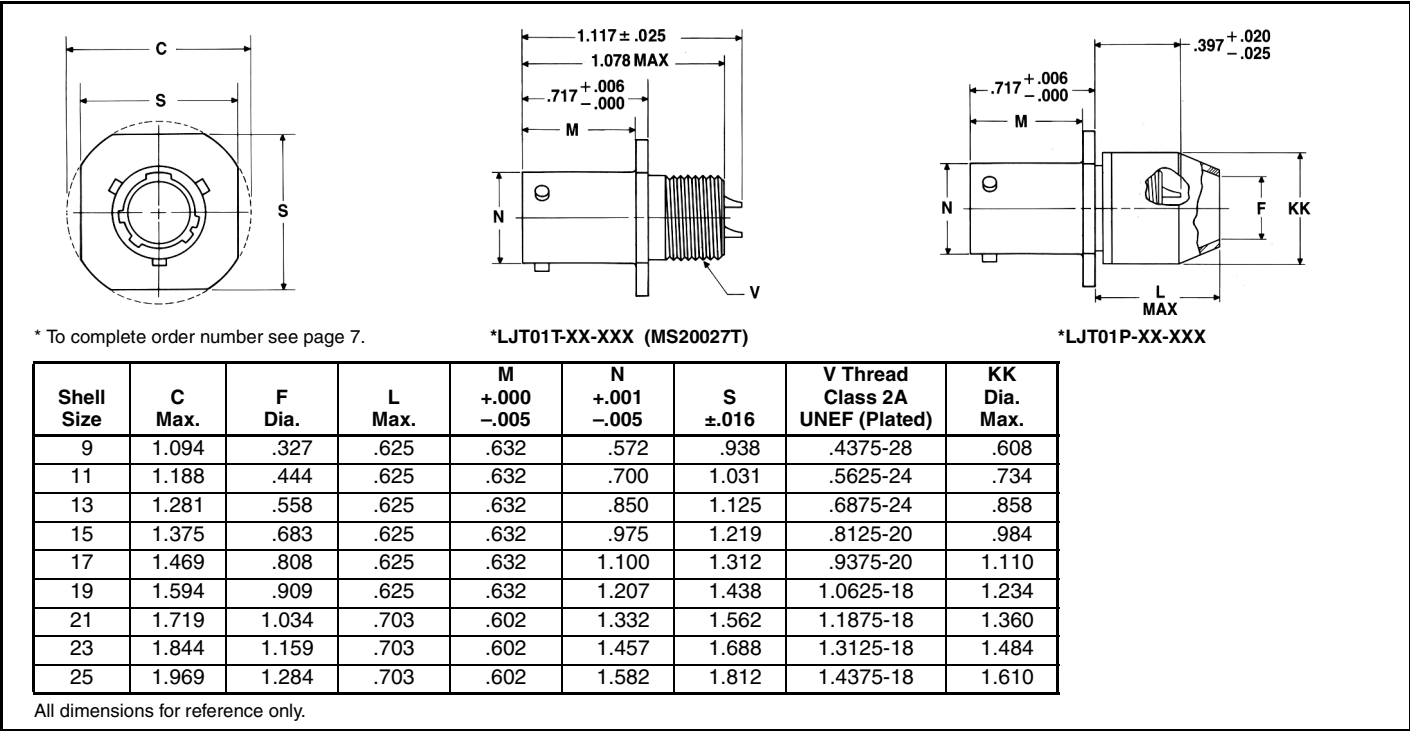
Shell Size	H Min.	K Min.	L Max.	Q Max.	FF Max.
8	.396	.126	.891	.734	.391
10	.532	.141	.906	.844	.438
12	.694	.173	.938	1.016	.516
14	.814	.266	1.031	1.141	.594
16	.985	.423	1.188	1.265	.656
18	1.006	.485	1.250	1.391	.719
20	1.130	.547	1.312	1.500	.781
22	1.255	.610	1.375	1.625	.844
24	1.380	.673	1.516	1.750	.906

All dimensions for reference only.

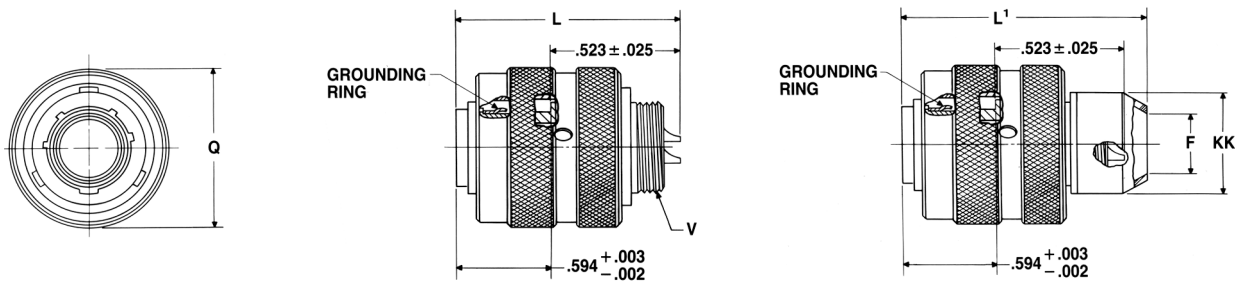
LJT00 (MS20026) – solder wall mounting receptacle



LJT01 (MS20027) – solder line receptacle



LJT06 (MS20028) – solder straight plug



* To complete order number see page 7..

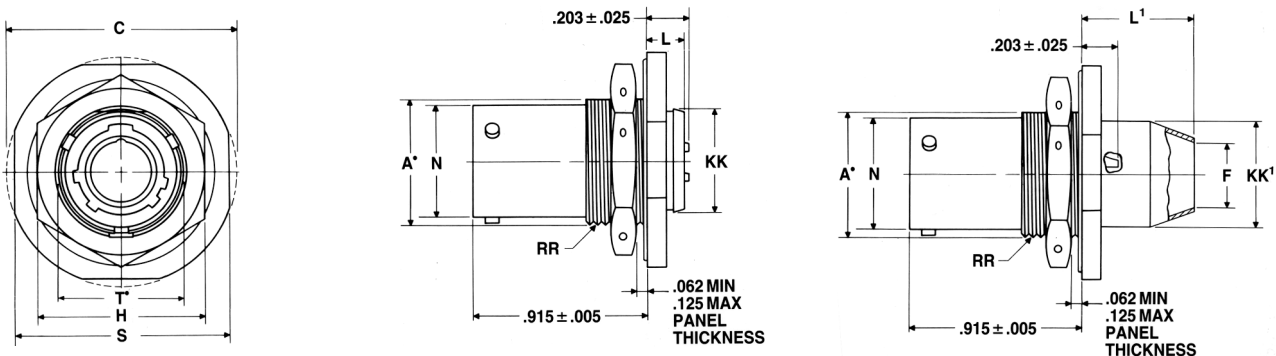
*LJT06T-XX-XXX (MS20028T)

*LJT06P-XX-XXX

Shell Size	F Dia.	L Max.	L' Max.	Q Max.	V Thread Class 2A UNEF (Plated)	KK Dia. Max.
9	.327	1.128	1.488	.844	.4375-28	.608
11	.444	1.128	1.488	.969	.5625-24	.734
13	.558	1.128	1.488	1.141	.6875-24	.858
15	.683	1.128	1.488	1.266	.8125-20	.984
17	.808	1.128	1.488	1.391	.9375-20	1.110
19	.909	1.128	1.488	1.500	1.0625-18	1.234
21	1.034	1.128	1.566	1.625	1.1875-18	1.360
23	1.159	1.128	1.566	1.750	1.3125-18	1.484
25	1.284	1.191	1.644	1.875	1.4375-18	1.610

All dimensions for reference only.

LJT07 (MS20029) – solder jam nut receptacle



- "D" shaped mounting hole dimensions
- * To complete order number see page 7.

*LJT07T-XX-XXX (MS20029T)

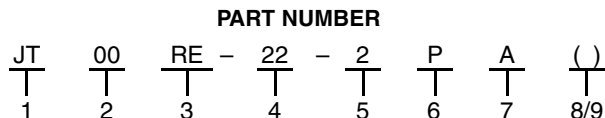
*LJT07P-XX-XXX (MS20029P)

Shell Size	A* +.000 - .010	C Max.	F Dia.	H Hex +.017 - .016	L Max.	L' Max.	N +.001 - .005	S ±.016	T* +.010 - .000	KK +.011 - .000	KK' Dia. Max.	RR Thread Class 2A (Plated)
9	.669	1.199	.327	.875	.234	.625	.572	1.062	.697	.516	.608	.6875-24UNEF
11	.769	1.386	.444	1.000	.234	.625	.700	1.250	.822	.642	.734	.8125-20UNEF
13	.955	1.511	.558	1.188	.234	.625	.850	1.375	1.007	.766	.858	1.0000-20UNEF
15	1.084	1.636	.683	1.312	.234	.625	.975	1.500	1.134	.892	.984	1.1250-18UNEF
17	1.208	1.761	.808	1.438	.234	.625	1.100	1.625	1.259	1.018	1.110	1.2500-18UNEF
19	1.333	1.949	.909	1.562	.266	.625	1.207	1.812	1.384	1.142	1.234	1.3750-18UNEF
21	1.459	2.073	1.034	1.688	.266	.656	1.332	1.938	1.507	1.268	1.360	1.5000-18UNEF
23	1.580	2.199	1.159	1.812	.266	.750	1.457	2.062	1.634	1.392	1.484	1.6250-18UNEF
25	1.709	2.323	1.284	2.000	.266	.750	1.582	2.188	1.759	1.518	1.610	1.7500-18UNS

All dimensions for reference only.

How to Order – Subminiature JT/LJT MIL-C-27599 solder contact connectors

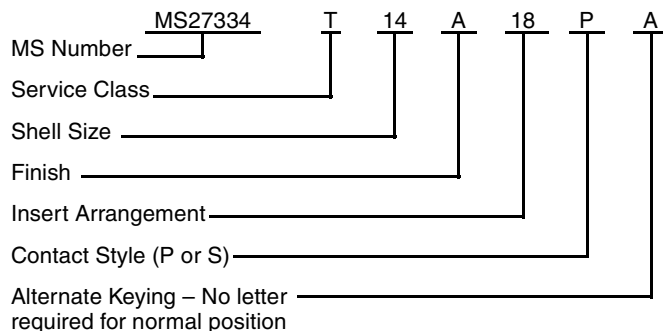
To illustrate ordering procedure for solder type subminiature connectors, part number JT00RE-22-2PA() is shown as follows:



See code below:

1. Connector Type:
 - JT designates standard Junior Tri-Lock connector
 - LJT designates long Junior Tri-Lock connector
 - JTG designates plug with grounding fingers (Grounding fingers standard on all LJT plugs)
 - JTN designates connector with iridite finish, (gold color) N₂O₄ resistant
2. Shell Style:
 - 00 designates wall mount receptacle
 - 01 designates line mount receptacle
 - 02 designates box mount receptacle
 - 06 designates straight plug
 - 07 designates jam nut receptacle
 - 08 designates 90 degree plug
3. Service Class: Solder contacts/connectors
 - "P" for potting applications – These connectors are supplied with a potting boot (not applicable to box mounting style).
 - "A" for general duty applications
 - "A (SR)" – threaded rear design with strain relief†
 - "C" for pressurized applications
 - "C (SR)" – threaded rear design with strain relief†
 - "T" for MS27599 applications – General duty – pressurized (receptacles only)
4. Shell Size:
 - JT shell sizes available from 8 through 24. LJT shell sizes available from 9 through 25. (Amphenol catalog 12-090).
5. Insert Arrangement:
 - 22-2 designates insert arrangement. Refer to Amphenol catalog 12-090.
6. Contact Style:
 - P designates pin contacts. S designates socket contacts.
7. Alternate Keying:
 - "A" designates alternate keying connector assembly. Other basic alternate keys are "B", "C", and "D". No letter required for normal (no rotation) position. See Amphenol catalog 12-090.
8. "SR" designates a strain relief clamp. Strain reliefs are available only on "A" & "C" class connectors.
9. Finish variation suffix.

MILITARY TYPES



For MS depictions and dimensional data see Mil-Spec, MIL-C-27599

Amphenol Federal Vendor Identification/FSCM 77820

Finish	Military Finish Data	Finish Suffix	Finish plus "SR" Suffix
Cadmium plated nickel base	A		(SR)
Olive drab cadmium plate nickel base	B	(014)	(386)
Electroless nickel		(023)	(424)
Anodic coating (Alumilite)		(005)	(300)
Chromate treated (Iridite 14-2)		(011)	(344)

† Not applicable to box mounting style

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